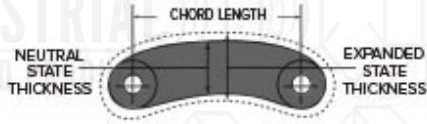




**FIG. PS  
PIPE LINK SEAL**



**Service:**

Designed to provide a gas and water tight seal. All sizes have been tested to withstand a hydro-static seal up to 20 psig or 40 feet of head pressure in addition to withstanding temperatures up to 250 degrees Fahrenheit.

**Notes:**

Minimum Recommended sleeve length or wall thickness is 4 inches for pipe link seal model PS-325 and 6 inches for models PS-400 and larger.

Pipe Size (in)	Pipe OD (in)	Steel Pipe Sleeve				PVC Pipe Sleeve			Cast of Core Bit Drilled Hole		
		Pipe Size	Sleeve ID	Seal Part #	required # of links	Sleeve ID	Seal Part #	required # of links	Hole ID	Seal Part #	required # of links
1/2	0.840	2	2.067	PS-200	4	2.150	PS-275	5	2	PS-200	4
3/4	1.050	2-1/2	2,469	PS-275	5	2.600	PS-300	4	2-1/2	PS-275	5
1	1.315	2-1/2	2,469	PS-200	5	2.600	PS-275	7	3	PS-300	4
1-1/4	1.660	3	3.068	PS-275	7	3.166	PS-300	5	3	PS-275	7
1-1/2	1.900	3-1/2	3.548	PS-300	5	3.166	PS-275	9	3-1/2	PS-300	5
2	2.375	4	4.026	PS-300	6	4.070	PS-315	7	4	PS-300	6
2-1/2	2.875	4	4.026	PS-325	9	4.070	PS-200	10	4	PS-200	9
3	3.500	5	5.047	PS-300	8	4.070	PS-200	11	5	PS-300	8
3-1/2	4.000	6	6.065	PS-425	5	6.000	PS-325	5	6	PS-325	5
4	4.500	6	6.065	PS-300	10	6.000	PS-300	11	6	PS-300	10
5	5.563	8	7.981	PS-425	6	7.805	PS-325	7	8	PS-425	6
6	6.625	10	10.020	PS-475	10	9.728	PS-400	7	10	PS-475	10
8	8.625	12	12.000	PS-475	12	11.538	PS-400	9	12	PS-475	12
10	10.750	14	13.250	PS-425	10	—	—	—	14	PS-400	10
12	12.750	16	15.250	PS-425	12	—	—	—	16	PS-400	12
14	14.000	18	17.250	PS-400	13	—	—	—	16	PS-325	15
16	16.000	20	19.250	PS-410	20	—	—	—	18	PS-325	17
18	18.000	24	23.250	PS-500	16	—	—	—	22	PS-575	20
20	20.000	24	23.250	PS-400	18	—	—	—	24	PS-575	22
22	22.000	24	23.250	PS-300	47	—	—	—	26	PS-575	24
24	24.000	30	29.250	PS-500	21	—	—	—	28	PS-575	26
26	26.000	30	29.250	PS-400	23	—	—	—	30	PS-575	28
28	28.000	34	33.250	PS-500	24	—	—	—	32	PS-325	30
30	30.000	36	35.250	PS-500	26	—	—	—	34	PS-575	32
32	32.000	36	35.250	PS-475	40	—	—	—	36	PS-575	34
34	34.000	40	39.250	PS-500	29	—	—	—	38	PS-575	36
36	36.000	42	41.000	PS-500	31	—	—	—	40	PS-575	38
42	42.000	48	47.000	PS-400	36	—	—	—	46	PS-575	44
48	48.000	54	53.000	PS-500	41	—	—	—	52	PS-325	50